**3D Printing Instructions**

* Use filament with a high temperature tolerance if possible, like ABS. The case will spend time in the hot trunk of your car and some of the components will get warm during use or charging. With that being said, my prototypes were all printed from PLA and they survived.
* Set your slicer “Horizontal Layer” thickness to at least 1 – 1.5mm, especially when printing the front cover. There are several components like the 4mm T-nut and the screws that will need some material to bite into to hold.
* If you need to make a hole for screws, use a hot soldering iron.